# Environmental Product Declaration





In accordance with ISO 14025:2006 and EN 15804:2012+A2:2019/AC:2021 for:

# MODUL - HETEROGENEOUS PVC WALL COVERING

from

Fatra, a.s.



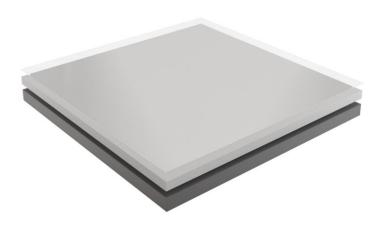
Programme: The International EPD® System, <u>www.environdec.com</u>

Programme operator: EPD International AB

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An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com





# **General information**

# **Programme information**

☐ Yes

 $\boxtimes$  No

Programme:	The International EPD® System
Address:	EPD International AB Box 210 60 SE-100 31 Stockholm Sweden
Website:	www.environdec.com
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ccountabilities for PCR, LCA and independent, third-party verification
roduct Category Rules (PCR)
EN standard EN 15804 serves as the Core Product Category Rules (PCR)
roduct Category Rules (PCR): PCR 2019:14 Construction products (version 1.2.5)
CR review was conducted by: The Technical Committee of the International EPD® System. Chair of the PCR review is Martin Erlandsson. The review panel may be contacted via info@environdec.com.
ife Cycle Assessment (LCA)
CA accountability: LCA Studio s.r.o. rof. Ing. Vladimír Kočí, Ph.D., MBA, Ing. et Ing. Tatiana Trecáková, Ph.D., Ing. Eliška Purkarová, Ph.D árecká 1962/5, 16000 Prague 6, Czech Republic <u>www.lcastudio.cz</u> LCA Studio
hird-party verification
dependent third-party verification of the declaration and data, according to ISO 14025:2006, via:
EPD verification by individual verifier
nird-party verifier: Hüdai Kara, PhD., Metsims Sustainability Consulting, United Kingdom  www.metsims.com  stainability Consulting  oproved by: The International EPD® System
rocedure for follow-up of data during EPD validity involves third party verifier:

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but registered in different EPD programmes, or not compliant with EN 15804, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical

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declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804 and ISO 14025.



# **Company information**

Owner of the EPD: Fatra, a.s., třída Tomáše Bati 1541, 763 61 Napajedla, Czech Republic Registration No./VAT No. 27465021/CZ27465021

The company is recorded in the Companies Register kept by the Regional Court in Brno, Section B, File 4598.

Contact: Ing. Pavla Kašíková, +420 577 502 183

## Description of the organisation:

Fatra, a.s. is one of the world most significant plastic processing companies (PVC, PE, and PET). More than 75% of the production is exported. Fatra operates modern plastic processing technologies in its production plants in Napajedla and Chropyně in Czech Republic.

Fatra, a.s. company offers top products and specialized customer-tailored solutions that include not only the production but also development activities and consulting services.

Product range: vinyl floor/wall coverings, waterproofing membranes, foils and sheets from PE/EVAC/PET, PVC granulate, extruded profiles, technical and special PVC-P foils, BO PET films, injection-moulded products (floor/wall tiles, crate), re-granulate, toys and welded products.

Fatra a.s. sells its products to 50 countries worldwide. Materials processed include PVC-P, PVC-U, LDPE, LLDPE, HDPE, EVA, PP, PET, and ABS.

### <u>Product-related or management system-related certifications:</u>

# **Bureau Veritas**

Environmental protection has long been a major focus of our attention. We have a certified quality system according to ČSN EN ISO 9001:2016 and an environmental management system according to ČSN EN ISO 14001:2016.

### **Responsible Care**

We are guided by the principles of the Responsible Care programme, in which, as a member of the Chemical Industry Association of the Czech Republic, we undertake to manage our activities in such a way as to ensure a high level of sustainable development by responsibly improving the safety of our facilities, product transportation, human health and environmental protection.

# Name and location of production site(s):

Fatra, a.s., - Napajedla plant, třída Tomáše Bati 1541, 763 61 Napajedla, Czech Republic



# **Product information**

Product name: MODUL - HETEROGENEOUS PVC WALL COVERING

Product identification: Heterogeneous PVC wall covering.

Product description:

**Modul** (thickness 1,5 mm) – is heterogeneous PVC wall covering produced in rolls. The wall covering is laid by full-area bonding with dispersion or solvent adhesives.

<u>UN CPC code:</u> 369 Other plastics products Geographical scope: Global, Europe

# **LCA** information

Functional unit / declared unit: 1 m<sup>2</sup> of Modul-Heterogeneous PVC wall covering

<u>Time representativeness:</u> Site specific data from producer are based on 1 year average for process data (reference year 2021). Time scope less than 10-years were applied for background data. Time scope less than 2-years were applied for specific data

<u>Database(s)</u> and <u>LCA</u> software used: <u>LCA</u> for Experts (former Gabi), LCA for Experts and EcoInvent database

## Description of system boundaries:

The system boundary is Cradle to gate with modules C1–C4 and module D according to EN 15804 + A2. It covers the production of raw materials, all relevant transport down to factory gate, manufacturing by Fatra, a.s. Czech Republic, transport of deconstructed materials, waste processing and disposal and recycling of used industrial doors. The review framework comprises the following details:

- · Raw materials acquisition and transport,
- · Further processing of raw materials,
- Production operations,
- · Energy and water consumption,
- · Waste management,
- · Packaging of the final product for delivery,
- · Transport and waste processing,
- · Waste incineration with energy recovery, production of recyclable materials and waste disposal.



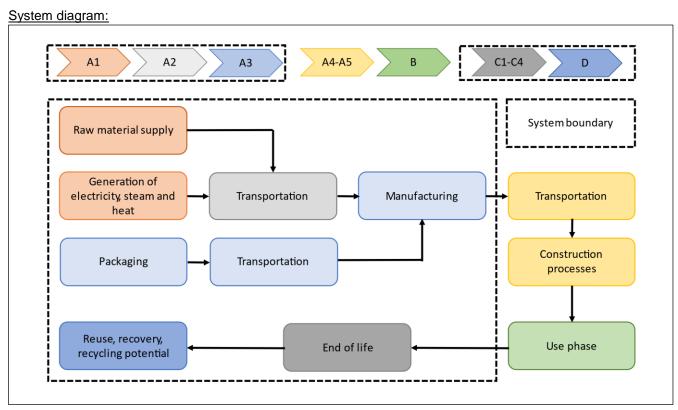


Figure 1 System boundary of the LCA study conducted on Fatra Modul - heterogeneous wall covering

More information: More information can be found on the website https://www.fatra.cz/.

<u>Cut off rules:</u> The cut-off criterion was chosen based on the used PCR. According to the used PCR, more than 95 % of flows were included.

<u>Allocations:</u> As a general allocation rule the production of 1 m<sup>2</sup> of product was chosen. Common inputs (electricity, natural gas), material inputs, transport and common outputs (waste generated, emissions) are allocated to this product, i.e., to declared unit of this product.

# Information about declared modules:

**Module A1** covers the production of materials for Fatra, a.s. and also it includes fuels and energy carriers (electricity, thermal energy). This consists of the production of input materials (PVC, additives etc.).

Module A2 covers the transport of material into the site of production Fatra, a.s.

**Module A3** covers on-site operated processes dealing with Modul - heterogenous wall covering production and packaging. Treatment and disposal of waste generated from the manufacturing processes is also included in this module.

**Module C1** does not cover estimated energy for deconstruction related to the mass of deconstructed material. In this case, it is assumed that energy spent for the deconstruction of 1  $m^2$  of Modul - heterogenous wall covering is negligible.

Module C2 covers the transport of material into landfill plant and waste-to-energy plant.

Module C3 covers processes of waste processing in waste-to-energy plant.

Module C4 covers processes of waste disposal in landfill plant.

**Module D** covers loads and benefits from energy recovery of materials from waste-to-energy plant.



# Modules declared, geographical scope, share of specific data (in GWP-GHG results) and data variation (in GWP-GHG results):

	Pro	duct sta	age	prod	ruction cess ige	Use stage			End of life stage			Resource recovery stage					
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling- potential
Module	<b>A</b> 1	A2	А3	A4	<b>A</b> 5	В1	B2	В3	В4	В5	В6	В7	C1	C2	СЗ	C4	D
Modules declared	х	х	х	ND	ND	ND	ND	ND	ND	ND	ND	ND	х	х	х	х	х
Geography	GLO	GLO	CZE	NR	NR	NR	NR	NR	NR	NR	NR	NR	GLO	GLO	GLO	GLO	GLO
Specific data used		>99%				-	-	-	-	-	-	-	ı	-	-	-	-
Variation – products		NR				-	-	-	-	-	-	-	-	-	-	-	-
Variation – sites		NR				-	-	-	-	-	-	-	-	-	-	-	-



# Content information (per 1 m<sup>2</sup>)

Product components	Weight, kg	Post-consumer material, weight-%	Biogenic material, weight-% and kg C/kg
PVC	0.698	0	0
Other materials (plasticiser, filler, reinforcement, pigments, stabilizers, flame retardants etc.)	1.141	0	0*
TOTAL	1.860	0	0*
Packaging materials	Weight, kg	Weight Fraction	Weight biogenic carbon, kg C/kg
PP	5.86E-03	0.29921	0
PE	1.27E-02	0.65002	0
Paper	7.86E-02	4.01535	0*
TOTAL	9.72E-02	4.96458	0*

<sup>\*</sup>Biogenic content is below 5%, thus according to PCR does not have to be declared.

Dangerous substances from the candidate list of SVHC for Authorisation	EC No.	CAS No.	Weight-% per functional or declared unit
No substances from the SVHC list to report.			



# Results of the environmental performance indicators

# Mandatory impact category indicators according to EN 15804

Results per 1 m <sup>2</sup> of Modul-Heterogeneous PVC wall covering										
Indicator	Unit	A1-A3	C1	C2	C3	C4	D			
indicator	Onit	AI-A3	GI	C2	<b>U</b> 3	C4	D			
GWP-fossil	kg CO <sub>2</sub> eq.	2.79E+00	0.00E+00	1.53E-02	3.26E+00	1.45E-02	-1.03E+00			
GWP-biogenic	kg CO₂ eq.	-1.60E-01	0.00E+00	-2.13E-04	5.56E-04	-1.66E-04	-1.27E-03			
GWP- luluc	kg CO <sub>2</sub> eq.	2.58E-02	0.00E+00	1.40E-04	2.49E-04	1.16E-05	-4.95E-05			
GWP- total	kg CO <sub>2</sub> eq.	2.65E+00	0.00E+00	1.52E-02	3.26E+00	1.44E-02	-1.03E+00			
ODP	kg CFC 11 eq.	3.44E-09	0.00E+00	1.32E-15	2.32E-12	2.37E-14	-4.91E-12			
AP	mol H⁺ eq.	5.47E-03	0.00E+00	2.05E-05	7.24E-04	4.23E-05	-1.04E-03			
EP-freshwater	kg P eq.	2.38E-05	0.00E+00	5.51E-08	6.81E-07	2.71E-06	-2.56E-07			
EP- marine	kg N eq.	1.73E-03	0.00E+00	7.38E-06	2.36E-04	9.68E-06	-3.34E-04			
EP-terrestrial	mol N eq.	1.59E-02	0.00E+00	8.80E-05	3.11E-03	1.06E-04	-3.63E-03			
POCP	kg NMVOC eq.	7.20E-03	0.00E+00	1.79E-05	6.70E-04	3.08E-05	-9.63E-04			
ADP-minerals&metals*	kg Sb eq.	2.51E-07	0.00E+00	9.74E-10	2.04E-08	3.72E-10	-6.44E-08			
ADP-fossil*	MJ	6.89E+01	0.00E+00	2.05E-01	5.18E+00	2.10E-01	-1.92E+01			
WDP*	m³	1.15E+00	0.00E+00	1.74E-04	3.21E-01	-1.99E-04	-3.75E-02			
Acronyms	biogenic; GW Depletion pot Exceedance; end compartn end compartn Formation pot for non-fossil	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential. Accumulated Exceedance; EP-freshwater = Eutrophication potential. fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential. fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential. Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential. deprivation-weighted water consumption								

<sup>\*</sup> Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.



# Additional mandatory and voluntary impact category indicators

Resu	Results per 1 m <sup>2</sup> of Modul-Heterogeneous PVC wall covering											
Indicator	Unit	A1-A3	C1	C2	C3	C4	D					
GWP-GHG <sup>1</sup>	kg CO <sub>2</sub> eq.	2.81E+00	0.00E+00	1.54E-02	3.26E+00	1.45E-02	-1.03E+00					
Particulate matter	Disease incidences	6.25E-08	0.00E+00	1.61E-10	1.62E-08	4.10E-10	-9.21E-09					
Ionising radiation, human health	kBq U235 eq.	1.72E-01	0.00E+00	3.84E-05	1.74E-02	3.68E-04	-2.55E-01					
Ecotoxicity, freshwater	CTUe	3.55E+01	0.00E+00	1.43E-01	3.39E+00	2.00E-01	-3.30E+00					
Human toxicity, cancer	CTUh	1.98E-09	0.00E+00	2.92E-12	1.42E-10	9.22E-12	-1.26E-10					
Human toxicity, non-cancer	CTUh	1.65E-07	0.00E+00	1.55E-10	1.35E-08	7.66E-10	-5.86E-09					
Land Use	Pt	2.92E-12	0.00E+00	8.57E-02	1.11E+00	1.82E-02	-9.82E-01					

# **Resource use indicators**

Results per 1 m <sup>2</sup> of Modul-Heterogeneous PVC wall covering										
Indicator	Unit	A1-A3	C1	C2	C3	C4	D			
PERE	MJ	1.09E+01	0.00E+00	1.45E-02	1.21E+00	1.90E-02	-1.54E+00			
PERM	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00			
PERT	MJ	1.09E+01	0.00E+00	1.45E-02	1.21E+00	1.90E-02	-1.54E+00			
PENRE	MJ	6.89E+01	0.00E+00	2.06E-01	5.18E+00	2.11E-01	-1.92E+01			
PENRM	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00			
PENRT	MJ	6.89E+01	0.00E+00	2.06E-01	5.18E+00	2.11E-01	-1.92E+01			
SM	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00			
RSF	MJ	7.52E-07	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00			
NRSF	MJ	1.01E-05	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00			
FW	m <sup>3</sup>	3.40E-02	0.00E+00	1.60E-05	8.07E-03	2.08E-06	-2.33E-03			
Acronyms	PERE = Use of as raw materia PERT = Total primary energy PENRM = Use Total use of renewal of net fresh was	als; PERM = U use of renew yy excluding r e of non-rene on-renewable able secondar	Jse of reneway vable primary non-renewable wable primary primary energ	ble primary en energy resou e primary ener energy resou y re-sources;	nergy resource irces; PENRE ergy resources urces used as SM = Use of s	es used as ra  = Use of no s used as ra raw material secondary ma	w materials; n-renewable w materials; s; PENRT = terial; RSF =			

 $<sup>^{1}</sup>$  This indicator accounts for all greenhouse gases except biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. As such, the indicator is identical to GWP-total except that the CF for biogenic CO<sub>2</sub> is set to zero.



# **Waste indicators**

Results per 1 m <sup>2</sup> of Modul-Heterogeneous PVC wall covering										
Indicator	Unit	A1-A3	C1	C2	C3	C4	D			
Hazardous waste disposed	kg	1.16E-05	0.00E+00	7.62E-13	1.77E-11	1.77E-11	-2.29E-09			
Non-hazardous waste disposed	kg	3.87E-01	0.00E+00	2.97E-05	1.38E+00	2.04E-01	-4.57E-03			
Radioactive waste disposed	kg	1.67E-03	0.00E+00	2.66E-07	1.44E-04	2.49E-06	-1.75E-03			

# **Output flow indicators**

Results per 1 m <sup>2</sup> of Modul-Heterogeneous PVC wall covering										
Indicator	Unit	A1-A3	C1	C2	C3	C4	D			
Components for re-use	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00			
Material for recycling	kg	3.94E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00			
Materials for energy recovery	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00			
Exported energy, electricity	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-4.32E+00			
Exported energy, thermal	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-7.83E+00			

# Additional environmental information

Fatra is equipped with state-of-the-art production facility and continuously extends and innovates its assortment for various industry fields. Applying the latest scientific and technical knowledge with focus on the quality, ecology. In the development of new products, Fatra, a.s. collaborates with universities and research centres.

# **Conversion factor**

If it is necessary to calculate the results to mass in kg, conversion factor is 1.86.

# Differences versus previous versions

In previous version of study different sets of indicators were used and only A1-A3 module were assessed. Updated generic process data for production of input materials were used. The updated PCR methodology was used.



# References

General Programme Instructions of the International EPD® System. Version 4.0.

Product Category Rules (PCR) document for Construction Products (PCR 2019:14 Version 1.2.5, 2022-06-22)

ISO 14020:2000 Environmental labels and declarations — General principles, 2000-09

ISO 14025: EN ISO 14025:2006-11: Environmental labels and declarations - Type III environmental declarations — Principles and procedures

ISO 14040:2006 Environmental management — Life cycle assessment — Principles and framework, 2006-07

ISO 14044:2006 Environmental management — Life cycle assessment — Requirements and guidelines, 2006-07

EN 15804+A2:2019 European Committee for Standardization: Sustainability of construction works – Environmental product declarations – Core rules for the product category of construction products, 2019 Ecoinvent: Ecoinvent Centre, www.Eco-invent.org

Sphera: LCA for Experts software, 2023, Sphera solutions.